



Microcrystalline Cellulose (MCC 101) USP-NF, ChP, E 460 (1), FCC

SPECIFICATIONS

Batch No.: Fxxxxxxx
Re-evaluation date: May-2029
Manufacturing date: May-2024

Description

Appearance: Fine, white or almost white powder, It consists of free-flowing nonfibrous particles.
Solubility: Insoluble in water, in dilute acids and in most organic solvents, practically insoluble in sodium hydroxide solution (1 in 20).

Characteristics	Acceptance criteria	Batch result	Reference
Identification A	IR scan conforms	Passes*	USP-NF
Identification B, (1)	Violet-blue color	Passes	USP-NF, ChP
Identification C, (2)	Max. 350	Passes	USP-NF, ChP
Arsenic	Max. 0.0002%	Passes	ChP
Chloride	Max. 0.03%	Passes	ChP
Conductivity	Max. 75 µS/cm	43 µS/cm	USP-NF, ChP
Ether-soluble substances	Max. 0.05%	0.01%	USP-NF, ChP
Heavy metals	Max. 10 ppm	< 10 ppm	In-house Method
Loss on drying	Max. 7.0%	3.9%	USP-NF, ChP
pH	5.5 - 7.0	6.0	USP-NF, ChP
Starch	Negative	Passes	ChP
Organic impurities	Passes	Passes	IP
Assay	97.0 - 102.0%	99.7%	IP
Sulphated ash / residue on ignition	Max. 0.05%	0.02%	USP-NF, ChP
Water-soluble substances	Max. 0.2%	0.12%	USP-NF, ChP
TAMC (Total Aerobic Microbial Count)	Max. 10 ² cfu/ g	20 cfu/ g	USP-NF
TYMC (Total Yeast and Mold Count)	Max. 20 cfu/ g	< 10 cfu/ g	USP-NF
Escherichia coli	Absent in 1 g	Absent	USP-NF
Pseudomonas aeruginosa	Absent in 1 g	Absent	USP-NF
Salmonella species	Absent in 10 g	Absent	USP-NF
Staphylococcus aureus	Absent in 1 g	Absent	USP-NF
Bulk density	0.26 - 0.34 g/ml	0.29 g/ml	USP-NF
Particle size (retained on air jet sieve)			In-house Method
> 250µm (60 mesh)	Max. 1.0%	0.0%	
> 75µm (200 mesh)	10.0 - 30.0%	23.1%	
Particle size distribution (laser diffraction)			In-House Method
d10	15 - 30µm	22 µm	
d50	45 - 75µm	64 µm	
d90	110 - 170 µm	129 µm	
Technical unavoidable particles (TUP)	Max. 8 / 600 cm ²	4 / 600 cm ²	In-House Method

*Results reported are expected results based on periodic testing.

The batch described by this certificate meets the requirements of USP-NF and ChP monographs for "Microcrystalline Cellulose" current edition, it complies with E 460 (i) monograph (231/2012), FCC and all relevant EU Food Regulations. It is released on the basis of the results ascertained. Material is manufactured under GMP for excipients according to IPEC and USP <1078>. The raw materials, manufacturing process and product do not contain any of the solvents listed in Residual Solvents (USP <467>). Elements listed in ICH O3D Guideline for elemental impurities are not used in manufacturing and not analyzed per batch; detailed information is available on request.

